

Work Order ID 133031

Friday, May 22, 2015 4:17:53 PM

133031

Page 1

Item ID: D4784-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Basket Assembly, Heavy Duty Lid, LH/RH

Start Date: 5/25/15

Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/05/15

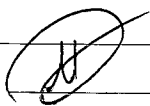
Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: 

Date:

B.S. 22

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4784

D

100

Pick Kit

0.00

100

Packaging

Memo

0.00

Packaging

110

Assemble as per dwg

0.00

110

HandFinish

Memo

0.00

Hand Finishing

Transfer drill from D4687-210 to label plate as per dwg. Install as per dwg.

1x of H 15/06/12

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.00

Quality Control

1

DAS
38
9-89

JUN 12 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																							
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Run Start

NR1

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Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location:

0.00

130

Packaging

Memo

0.00

Packaging

DAS
6
9-89

JUN 10 2015

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLC

JUN 12 2015

MLC

DQA: _____ Date: _____



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Start Date: 5/25/15

Required Date: 6/05/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 13.03.18 NEW ISSUE DD VERF:JLM IPP
REV:B 13.06.17 as per dwg rev.A DD VERF:JLM IPP REV:C
13.06.17 as per dwg rev.pb1 DD VERF:JLM IPP REV:D 13.06.21
DWG REV.B DD VERF:JFS IPP REV:E 13.12.02 DWG
REV.C DD VERF:JLM IPP REV:F 15.01.19 DWG REV.pd1
DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
97447A010 *97447A010* Blind Rivet		Purchased	No				Each	242.0000		4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST564		242							
				m131311		242							
D2530 *D2530* Handle Weldment		Manufactured	No				Each	3.0000		1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST379		3		B129663					
				131690		3							
D2535 *D2535* Spring		Manufactured	No				Each	90.0000		2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST007		40							
				124521		40							
				ST012a		50							
				131996		50							

DQA: _____ Date: _____



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Start Date: 5/25/15

Required Date: 6/05/15

Start Qty: 1.00

Required Qty: 1.00

D2537

Manufactured No

Each

90.0000

2

D2537

Bushing

all 15106111

Location

Loc Qty

Loc Code

ST008

90

113174

2

123463

51

131896

17

132664

20

x2

D3914-041

Manufactured No

Each

0.0000

1

D3914-041

Long Basket Lid Assembly (350)

13132481 (1x) all 15106111

D3917-3

Manufactured No

Each

113.0000

6

D3917-3

Washer

all 15106111

Location

Loc Qty

Loc Code

ST065

113

117494

12

121801

1

128455

16

129858

12

130973

21

131835

18

132583

33

16

DQA: _____ Date: _____



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Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
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Required Date: 6/05/15

Start Qty: 1.00

Required Qty: 1.00

D3953-3

Manufactured No

Each

53.0000

2

D3953-3

Gas Spring Stud, Lid

all 15/06/15

Location

Loc Qty

Loc Code

ST069

17

124029

3

131922

14

ST077A

36

115828

8

122668

10

131080

6

132707

12

D3953-7

Manufactured No

Each

67.0000

2

D3953-7

Spring Spacer

all 15/06/15

Location

Loc Qty

Loc Code

ST069

67

120351

4

121813

21

130996

16

131859

12

132608

14

D3953-9

Manufactured No

Each

59.0000

2

D3953-9

Gas Spring Washer

all 15/06/15

Location

Loc Qty

Loc Code

ST069

59

130661

11

131057

28

131903

10

132672

10

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Page 3

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		OTHER : ☐					

Picklist Print

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Work Order ID: 133031

133031

Parent Item: D4784-011

D4784-011

Parent Item Name: Basket Assembly, Heavy Duty Lid, LH/RH

Start Date: 5/25/15

Required Date: 6/05/15

Start Qty: 1.00

Required Qty: 1.00

D3953-17

Manufactured No

Each

52.0000

2

D3953-17

Gas Spring Spacer

ll 15/06/15

Location

Loc Qty

Loc Code

ST070

52

115708

4

119435

14

129797

10

130513

12

132522

12

x2

D3953-19

Manufactured No

Each

37.0000

1

D3953-19

Gas Spring Bracket

ll 15/06/15

Location

Loc Qty

Loc Code

ST070

37

114994

14

118893

5

131776

18

x1

D3953-21

Manufactured No

Each

62.0000

1

D3953-21

Gas Spring Bracket

ll 15/06/15

Location

Loc Qty

Loc Code

ST070

62

117496

18

128883

16

132602

28

x1

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Shop Packet Print

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					

Picklist Print

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Work Order ID: 133031

133031

Parent Item: D4784-011

D4784-011

Parent Item Name: Basket Assembly, Heavy Duty Lid, LH/RH

Start Date: 5/25/15

Required Date: 6/05/15

Start Qty: 1.00

Required Qty: 1.00

D3969-3

Manufactured No

Each 22.0000

1

D3969-3

Prop

**

all 15/06/15

Location

Loc Qty

Loc Code

ST365

22

B133104

114957

7

115924

8

130877

7

Each

0.0000

1

**

B133032(w) all 15/06/15

D4785-041

Manufactured No

D4785-041

Long Basket Base Assembly, LH/RH

D4786-210

Manufactured No

Each

4.0000

1

**

all 15/06/15

D4786-210

Placard, Max Load

Location

Loc Qty

Loc Code

ST127

4

128577

4

Each

89.0000

4

**

all 15/06/15

AN3-14A

Purchased No

AN3-14A

Bolt

Location

Loc Qty

Loc Code

ST338a

54

m128813

4

m132189

50

ST349

35

m131624

35

XV

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Page 5

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					

Picklist Print

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Work Order ID: 133031

133031

Parent Item: D4784-011

D4784-011

Parent Item Name: Basket Assembly, Heavy Duty Lid, LH/RH

Start Date: 5/25/15

Required Date: 6/05/15

Start Qty: 1.00

Required Qty: 1.00

AN3-16A

Purchased No

Each 89.0000

2

AN3-16A

Bolt

**

all is good

Location

Loc Qty

Loc Code

GA

45

117441

45

ST348

44

M132189

44

Each

109.0000

2

**

all is good

AN310C4

Purchased No

AN310C4

Nut

Location

Loc Qty

Loc Code

ST331

109

M128936

9

M131305

50

M132344

50

Each

66.0000

3

**

all is good

AN310-4

Purchased No

AN310-4

Nut

Location

Loc Qty

Loc Code

GA

25

M127815

25

ST331

41

M129913

40

M131320

1

X 3

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																																													
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OTHER : _____																																																																																																					

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Work Order ID: 133031

133031

Parent Item: D4784-011

D4784-011

Parent Item Name: Basket Assembly, Heavy Duty Lid, LH/RH

Start Date: 5/25/15

Required Date: 6/05/15

Start Qty: 1.00

Required Qty: 1.00

AN4-12 Purchased No

Each 115.0000

3

AN4-12

Bolt

**

Handwritten signature and date 5/26/15

Location

Loc Qty

Loc Code

ST325A

65

m128813

65

ST344

50

m132317

50

X3

AN5-17A

Purchased No

Each 189.0000

4

AN5-17A

Bolt

**

Handwritten signature and date 5/26/15

Location

Loc Qty

Loc Code

GA

36

117872

36

ST299A

153

125388

103

m132317

50

X4

MS21042L3

Purchased No

Each 1,484.000

6

MS21042L3

Nut

**

Handwritten signature and date 5/26/15

Location

Loc Qty

Loc Code

FP001

420

M130922

420

GA

544

M131317

544

ST305

520

116549

12

126333

49

M128754

2

M132123

457

X6

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Date :	Step #:	QTY Effective :		MRB (QSI042) Approval																	
Description Work Order Deviation		Disposition		Completed By																	
				Lead hand / Supervisor Approval Verification																	
				QC / QA Coordinator Approval																	
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☐ OTHER : _____																					

Picklist Print

Friday, May 22, 2015 4:17:59 PM

Page 8

Work Order ID: 133031

133031

Parent Item: D4784-011

D4784-011

Parent Item Name: Basket Assembly, Heavy Duty Lid, LH/RH

Start Date: 5/25/15

Required Date: 6/05/15

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

Each

703.0000

4

MS21042L5

Nut

ll 15/06/15

Location

Loc Qty

Loc Code

GA

146

m127813

146

ST260a

200

m132256

200

ST305

357

m127813

24

m130388

12

m131340

21

m132123

300

X4

MS24665-151

Purchased

No

Each

237.0000

3

MS24665-151

Cotter Pin

ll 15/06/15

Location

Loc Qty

Loc Code

GA

59

m128401

59

ST294

178

m128401

10

m129909

168

X3

MS24665-300

Purchased

No

Each

171.0000

2

MS24665-300

COTTER PIN

ll 15/06/15

Location

Loc Qty

Loc Code

GA

30

118234

30

ST293

141

M128812

141

X7

Friday, May 22, 2015 4:17:59 PM

Shop Packet Print

Page 8

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
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OTHER : ☐					

Picklist Print

Friday, May 22, 2015 4:17:59 PM

Page 9

Work Order ID: 133031

133031

Parent Item: D4784-011

D4784-011

Parent Item Name: Basket Assembly, Heavy Duty Lid, LH/RH

Start Date: 5/25/15

Required Date: 6/05/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P

Purchased

No

Each

3,067.000

8

NAS1149F0332P

Washer

all 15/06/15

Location

Loc Qty

Loc Code

GA

222

122063

222

ST260a

2586

m128401

6

m131026

80

m131697

2500

st268

259

123900

173

m130388

86

x 2

NAS1149C0432R

Purchased

No

Each

2,693.000

2

NAS1149C0432R

WASHER

all 15/06/15

Location

Loc Qty

Loc Code

GA

2128

m125807

476

m131467

1652

ST271

565

m131452

565

x 2

NAS1149F0432P

Purchased

No

Each

1,065.000

6

NAS1149F0432P

WASHER

all 15/06/15

Location

Loc Qty

Loc Code

ST260a

988

M131697

988

st268

77

M128995

63

M130388

14

x 6

Friday, May 22, 2015 4:17:59 PM

Shop Packet Print

Page 9

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Picklist Print

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Page 10

Work Order ID: 133031

133031

Parent Item: D4784-011

D4784-011

Parent Item Name: Basket Assembly, Heavy Duty Lid, LH/RH

Start Date: 5/25/15

Required Date: 6/05/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0563P

Purchased

No

Each

192.0000

4

NAS1149F0563P

Washer

all 5/26/15

Location

Loc Qty

Loc Code

ST267

92

121350

92

st268

100

m132344

100

XJ

Friday, May 22, 2015 4:17:59 PM

Shop Packet Print

Page 10

DQA: _____ Date: _____



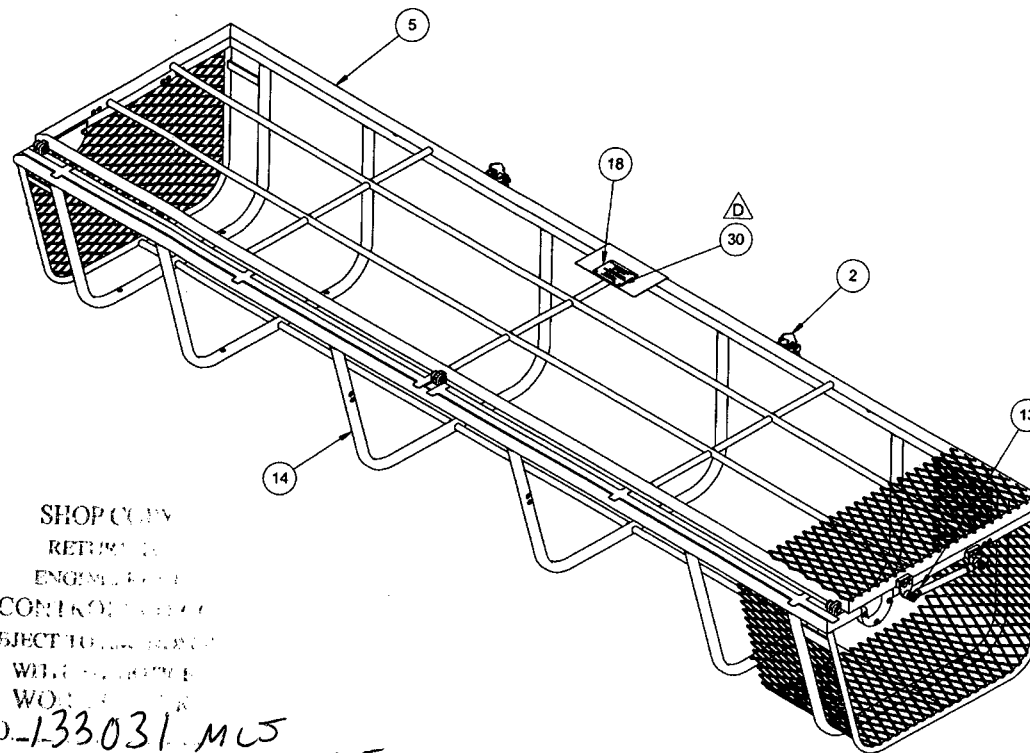
WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Root Cause		FAULT CATEGORY																			
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OTHER : ☐																					

ITEM	QTY -041	P/N	DESCRIPTION
1	X	D4784-011	BASKET ASSY, HEAVY DUTY LID, LH/RH
2	1	D2530	HANDLE WELDMENT
3	2	D2535	SPRING
4	2	D2537	BUSHING
5	1	D3914-041	LONG BASKET LID ASSY (350)
6	6	D3917-3	WASHER
7	2	D3953-3	GAS SPRING STUD, LID
8	2	D3953-7	GAS SPRING SPACER
9	2	D3953-9	GAS SPRING WASHER
10	2	D3953-17	GAS SPRING SPACER
11	1	D3953-19	GAS SPRING BRACKET
12	1	D3953-21	GAS SPRING BRACKET
13	1	D3969-3	SPRING
14	1	D4785-041	LONG BASKET BASE ASSY, LH/RH
18	1	D4786-210	PLACARD, MAX LOAD
16	4	AN3-14A	BOLT
17	2	AN3-16A	BOLT
18	2	AN310C4	NUT, CASTELLATED
19	3	AN310-4	NUT, CASTELLATED
20	3	AN4-12	BOLT
21	4	AN5-17A	BOLT
22	6	MS21042L3	NUT, SELF-LOCKING
23	4	MS21042L5	NUT, SELF-LOCKING
24	3	MS24665-151	COTTER PIN
25	2	MS24665-300	COTTER PIN
26	8	NAS1149F0332P	WASHER
27	2	NAS1149C0432R	WASHER
28	6	NAS1149F0432P	WASHER
29	4	NAS1149F0563P	WASHER
30	4	97447A010	BLIND RIVET, PAN HEAD



SHOP COPY
RETURN TO
ENGINEER
UNCONTROLLED
SUBJECT TO REVISION
WITH NO OTHER
WORK
NO. 133031 MJS
15-05-25

D4784-011 BASKET ASSEMBLY HEAVY DUTY, LH/RH
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED

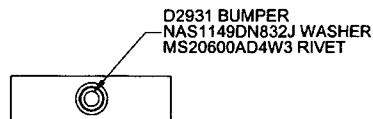
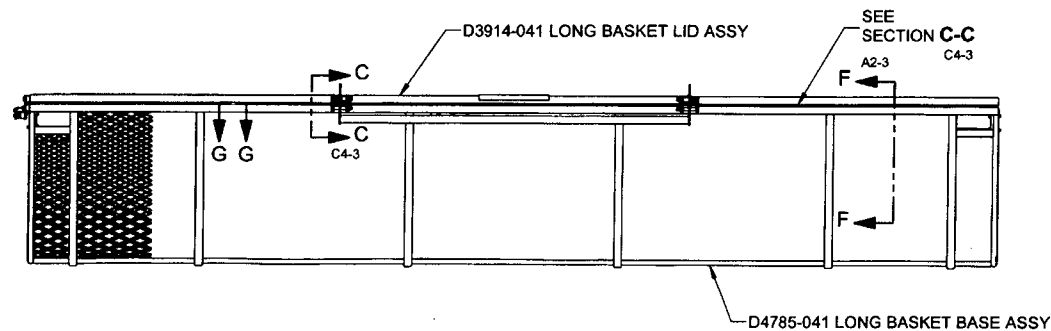
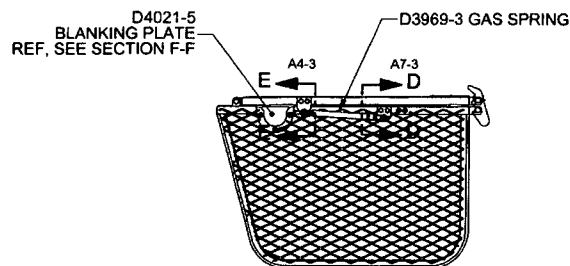
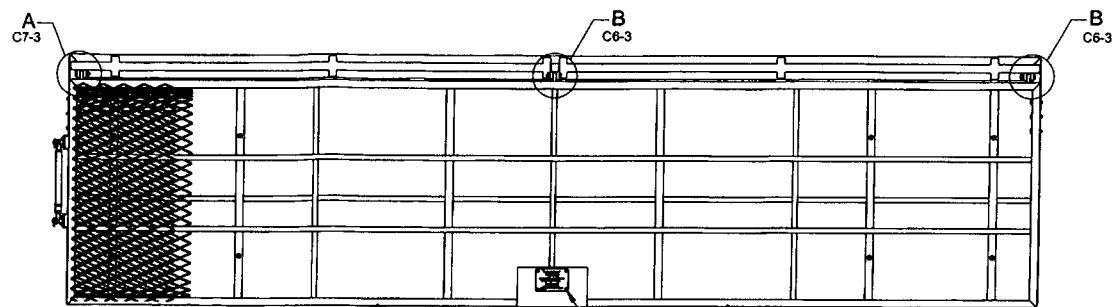
2015 MAR 16
4/ ECH 15-130

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 80.10 lbs

D	ADDED 97447A010 (ZN B6-1 & C3-2)	RF	15.01.13
C	REVISE D3969-3 QTY (ZN C8-1); REF PAR13-315	RF	13.11.25
B	REVISE D4785-041 SHOWN	RF	13.06.11
A	NEW ISSUE	RF	13.05.24
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. D
MFG. APPR.	DD	D4784	SHEET 1 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	BASKET ASSEMBLY	NTS
DATE	15.01.13	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

APPROVED



SECTION G-G
(LID ASSY REMOVED FOR CLARITY)

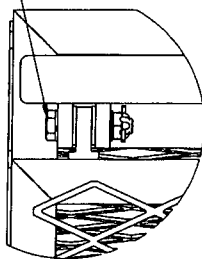
D4784-011 BASKET ASSEMBLY HEAVY DUTY, LH/RH
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)

RELEASED
2015 MAR 16

APPROVED

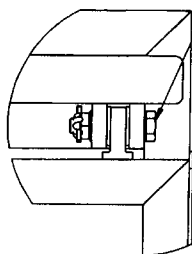
DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VS	DRAWING NO.	REV. D
MFG. APPR.	DD	D4784	SHEET 2 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	BASKET ASSEMBLY	NTS
DATE	15.01.13	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR TRANSMITTED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



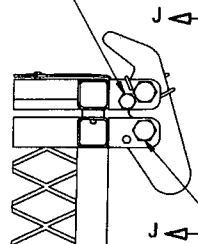
DETAIL A D6-2

D3917-3 WASHER, 2X
AN4-12 BOLT
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



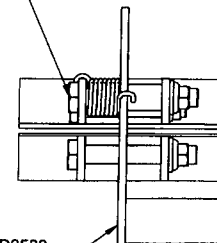
DETAIL B D2-2
D4-2

AN3-16A
MS21042L3 NUT



SECTION C-C B5-2
B3-2

AN5-17A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

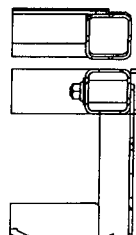


D2530
HANDLE WELDMENT
REF

VIEW J-J

D3953-17 GAS SPRING SPACER
D3953-21 GAS SPRING BRACKET

AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL
D3969-3 GAS SPRING
REF



SECTION D-D B7-2

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3953-17 GAS SPRING SPACER
D3953-19 GAS SPRING BRACKET

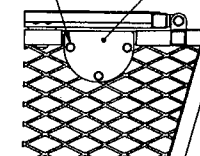
AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

SECTION E-E B7-2

D3969-3 GAS SPRING
REF

AN3-10A BOLT
NAS1149F0332P WASHER
MS21042L3 NUT
3 PL, REF



D4021-5
BLANKING PLATE
REF

SECTION F-F B2-2

RELEASED

2015 MAR 16

APPROVED

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